Appendix E DfE/EMS Tool Kit

This tool kit contains blank copies of all the worksheets presented in the manual, for your use. The worksheets are identified by the same numbers used in the manual. For example, Worksheet 6-1 would be the first worksheet found in Module 6.

Worksheet 2-1:	Costs and Benefits of Developing and Implementing a DfE/EMS					
Costs		Benefits				

Worksheet 4-1:	Identification	of Stakeholders			
Your Stakeholders	What you want to tell them:	What you want them to tell you:	How to communicate with/tell them:		
Date Completed: Contact Person:					

Note: This worksheet is the same as worksheet A-1

Worksheet 4	l-2: Comn	nunication Work	Plan						
Target Audience	What to Communicate	Mode of Communication	When	Budget	Who is Responsible				
Date Completed:	Date Completed: Contact Person:								

Note: this worksheet is the same as Worksheet B-2.

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Worksheet 4-	3:	[Documenta	tion			
List Existing Documents	Determine Format: Who/ Date Completed	Develop Prototype (Content): Who/ Date Completed	Assign Writing: Who/ Date	Review Writing/ Compare to Prototype Who/ Date	Added to Document List/ Date	Who has access	Where Located
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
List Documents to be Created							
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
Date Completed:		Contact Person:		·			

Note: the is worksheet is the same as worksheet C-1.

Worksheet 4-4: Persons Responsible for DfE/EMS Development							
Roles	Individual Responsible	% of Time Designated	Budget				
Appointing a "management representative" with responsibility for implementing the EMS (in a small business, this person could be the owner).							
Identifying and determining significance of environmental aspects.							
Identifying and determining applicability of legal and other requirements.							
Competency-based training.							
Operational controls.							
Emergency preparedness and response.							
Monitoring and measurement of "key characteristics" of operations and activities that can have significant environmental impacts (i.e., the "significant environmental aspects.").							
Periodic evaluations of environmental compliance.							
Handling and investigating non-conformance with the EMS.							
Records management.							
Internal EMS audits.							

Module	Participants	Budget	Target Completion
Planning the Process: Decision Points, Leadership & Participants, Schedule & Plan			
Intermediate steps: (Fill in)			
Understanding What Your Company Does and Its Possible Impacts: Identifying environmental aspects			
Intermediate steps:			
Determining Significant Aspects: Prioritizing and Setting Objectives			
Intermediate steps:			
Making Improvements: Evaluating Alternatives and Setting Targets			
Setting Standards: Developing Operational Controls			
Intermediate steps:			
Intermediate steps:			
Setting Up Environmental Management Projects; Measuring and Achieving Success			
Intermediate steps:			
Establishing Continuing Improvement: Your EMS Program, Audits, and Management Review			
Intermediate steps:			
Date Completed:	Contact Person:		•

Worksheet: 5-1	Regulations	
Agencies that can help	Regulations that apply to my business	Business Activities affected
Date Completed:		Contact Person:

Worksheet 5-2:	Identifying environmental aspe	ects						
Input/Output	Environmental Aspect	Environmental Impact						
Office Operations								
		_						
	Manufacturing Operations							
		1						
		_						

Worksheet 5-3: Health, Safety and Environmental Concerns Information												
Work Activity/Chemical		carcinogen?ª	OSHA Exposure limit?	VOC?ª	Human Hea					Effects on wildlife °	Other environmental	Safety Concerns
ŕ					Inhalation effects ^b	Dermal effects? ^b	Ingestion effects? b	, which is	effects ^c			

a Information for these columns can usually be found on the MSDS b Partial information for these columns might come from the MSDS, but other resources may be needed c MSDSs usually do not include environmental effects

Worksheet	6-1 Exposu	re Scoring Summary	
Pathway	Occupational	Nearby population	Environment (e.g., aquatic organisms)
inhaling			
skin contact			
ingesting			
TOTAL			

Note: Refer to consolidated scoring, Figure 8, which shows how to combine your judgement about frequency and severity into one score for exposure.

Complete for each chemical in each process step.

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Worksheet 6-2: Criteria to Determine Significant Aspects										
				Risk						
Criteria			Effects of and M	Chemicals aterials						
Aspect	Regulatory Concerns	Pollution	Humans	Environ- ment	Workers (Exposure)	Community (Exposure)	Environment (Exposure)	Noise	Safety	Natural Resource Use
			<u> </u>							
			<u> </u>							
			1							

Worksheet 6-3:	Worksheet 6-3: Criteria to Select Environmental Projects							
Criteria								
Aspect	Time Frame	Cost	Technical Feasibility	Total Feasibility				
	1							

Workshee	Worksheet 6-4:		Criteria to Determine Benefits					
	Criteria	Human Health	Ecology	Cost Savings	Community Relations	Morale	Total Benefits	
Aspect								

Worksheet 6-5: Overa	II Criteria So	coring Summary			
Process Step Aspect I	Criteria	Aspect Total	Feasibility Total	Benefits Total	Significant Y/N
Toner (In)					
Used Toner					
Chemicals					
Chemical Waste					

Worksheet 7-1:	Worksheet 7-1: Significant Aspect Objectives						
Significant Aspect	Objective	Related Environmental Policy					

Worksheet 7-2 Procedures for Significant Aspects							
Aspect/Cause	Procedure needed (none	Procedure exists, but is not	Procedure documente	exists and is	No procedure needed		
	exists)	documented	Adequate	Not Adequate			

Worksheet 7-3:	Worksheet 7-3: Operational Control Responsibilities							
Significant Aspect	Procedures	Responsible for maintaining controls	Responsible for review of controls					

Worksheet 7-	Worksheet 7-4: Training Plan for Operational Controls							
Environmental Aspect	Procedures	Responsible Person	Training Needs	What Vehicle	When/ Length	Budget	Completion Date	Person Responsible for training

Workshe	Worksheet 7-5: Environmental Performance Measurement Indicators						
Aspect	Objective	Indicator	Date Checked	Who Checked	Result	Corrective Action	

Worksheet 7-6: Corrective Action Notice	
Issue Date:	Solution Due Date:
Requested by: Issued to:	
Problem Statement:	
Most Likely Causes:	
Suggested Solutions:	
Action Taken:	
Measured Results:	
Corrective Action Closed by:	Date:
Contact for Notice:	

Note: This worksheet is the same as worksheet 9-1.

Worksheet 7-7: Measurement and Corrective Action Tracking Log								
Area and Step Measured:	Date:							
Person Responsible	Means of Measurement	Results						
Person Responsible	Problems Identified:	Solution Due:						
Person Responsible	Solutions Identified:	Action Taken:						
Person Responsible	Effectiveness Verified:	Date:						
Contact person for log:								

Note: This worksheet is the same as worksheet 9-2.

Area of Company	New Process, Product, or Activity	Environmental Review by:	Environmental Effects:	Pollution Prevention Opportunities
	Manager/Date	Manager/Date		

Worksheet 8-1: Functions			Functions and	d Alternativ	es		
Aspect	Function	Alternative Products	Alternative Technologies	Alternative Work Practices	Recycling/ Reuse	Treatment	Disposal
Date Comple	ted:			Contact Person:	<u> </u>		

Worksheet 8-2:	: Alternative Products Environmental Effects Comparison						
Chemical Product	Known Effects ¹	Management of Effects ²	Cost of Mgmt. ³	Resource use	Effects Score		
Chemical Product A (Baseline) Chemical 1 (list main chemicals in product)							
Product B							
Product C							
Product D							

Notes:

¹ Return to the "Environmental Concerns Worksheet" in Module 5 for the "known effects."

² List protection required for each effect.

³ Identify cost items.

Worksheet 8-3: Performance Comparison of Alternatives					
	how well does it work	how long does it take	how easy is it to use	total	
Product A					
Product B					
Product C					
Product D					

Worksheet	Worksheet 8-4: Regulatory Comparison of Alternatives				
	Regulations Required (list)	Controls Required (list)	Cost of Regulations	Total	
Product A					
Product B					
Product C					
Product D					

Worksheet 8-5: Cost Comparison of Alternatives						
	raw material	labor	disposal	total cost	savings 1	net cost
Product A						
Product B						
Product C						
Product D						

¹Savings might include reduced product consumed, reduced controls to manage, ability to reuse product, etc.

Workshe	Worksheet 8-6: Alternative Products Evaluation Worksheet					
Chemical Product	Performance	Regulations	Cost	Effects ¹ Score	Overall Score ²	
Chemical Product A (current baseline)						
Product B						
Product C						
Product D						
Date Completed:	Date Completed: Contact Person:					

¹ Take score from Environmental Effects Comparison Table above (last column).

Note: For more information on the methodology for comparing alternatives, refer to both the DfE/EMS Website and the Cleaner Technologies Substitutes Assessment, A Methodology Resource Guide, DfE, U.S. EPA 744-R 95-002, Dec. 1996.

² Score on a scale of low to high to reflect the desirability of each product. This is a judgment call.

This worksheet corresponds to Figure 13 in Module 9.

Environmental Management Plan:	Date
Environmental Objective 1:	
Target:	
Action Plan	
Responsibility:	
Budget:	
Expected Savings:	
Completion date:	
Review:	
Performance Measurement:	
Environmental Objective 2:	
Target:	
Action Plan	
Responsibility:	
Budget:	
Expected Savings:	
Completion date:	
Review:	
Performance Measurement:	
Environmental Objective 3:	
Target:	
Action Plan	
Responsibility:	
Budget:	
Expected Savings:	
Completion date:	
Review:	
Performance Measurement:	
Contact Person for Chart:	

Worksheet: 9-1	Corrective Action Notice	
Issue Date:		Solution Due Date:
Requested by: Issued to:		
Problem Statement:		
Most Likely Causes:		
Suggested Solutions:		
Action Taken:		
Measured Results:		
Corrective Action Closed by:		Date:
Contact for Notice:		

Note: this worksheet is the same as worksheet 7-6.

Worksheet 9-2: Measurement and Corrective Action Tracking Log					
Area and Step Measured:		Date:			
Person Responsible	Means of Measurement	Results			
Person Responsible	Problems Identified:	Solution Due:			
Person Responsible	Solutions Identified:	Action Taken:			
Person Responsible	Effectiveness Verified:	Date:			
Contact person for log:	Contact person for log:				

Note: this worksheet is the same as worksheet 7-7.

Worksheet 10-1:	EMS Program Measurement Criteria					
Company N	Company Name					
Measurement Elements Program Areas	Objectives of Program Area	Activity Measures	Results Indicators	Review Period		
Communication Plan						
Stakeholders Input						
Environmental or DfE/EMS Training						
Review of Aspects						
Operational Controls						
Environmental Review of New Processes and Activities						
Setting Objectives & Targets						
Environmental Management Project 1						
Environmental Management Project 2						
Documentation						
Regulatory Compliance						
Pollution Prevention						
Other						
Contact person for form:						

Worksheet 10-2: Audit Tracking Form						
Audit Elements Audit Areas	Objectives of Audit Area	Criteria for Audit	Person Responsible for Audit	Review Period	Date of Review	Results: Successes, Failures and Corrective Action
Communication Plan						
Stakeholders Input						
Environmental or EMS Training						
Review of Aspects						
Setting Objectives & Targets						
Environmental Management Project 1						
Environmental Management Project 2						
Documentation						
Regulatory Compliance						
Pollution Prevention						
Environmental Review of New Processes and Activities						
Other						
Contact person for forr	n:	<u> </u>	<u>.</u>			<u> </u>

Worksheet A-1:	Worksheet A-1: Identification of Stakeholders						
Your Stakeholders	What you want to tell them:	What you want them to tell you:	How to communicate with/tell them:				
Date Completed:		Contact Person:					

Note: This worksheet is the same as worksheet 4-1

Worksheet A-2: Stakeholder Communication Response Tracking						
Stakeholder	Type Communication					nmunication/ Response
			Action	Person Responsible	Date	Person Responsible
Tracking Person Re	esponsible					

Works	sheet: B-1:	Communication Channels	
	What	How Often/When	To Whom
	Newsletter	/	
	Bulletin Board	/	
	Information Meetings	/	
	E-mail	/	
	Pay Check Inserts	/	
	Advertising	/	
	Other:	/	

Worksheet B-	2: Com	nunication Work Plan				
Target Audience	What to Communicate	Mode of Communication	When	Budget	Who is Responsible	
Date Completed:		Contact Person:		•		

Note: this worksheet is the same as Worksheet 4-2.

Worksheet B-3:		Training				
Jobs Affecting Environment	Training Needs	What Vehicle	When/ Length	Budget	Completion Date	Who is Responsible

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Worksheet C-	-1:	0					
List Existing Documents	Determine Format: Who/ Date Completed	Develop Prototype (Content): Who/ Date Completed	Assign Writing: Who/ Date	Review Writing/ Compare to Prototype Who/ Date	Added to Document List/ Date	Who has access	Where Located
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
List Documents to be Created							
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
	/	/	/	/	/		
Date Completed:		Contact Person:	·		•	•	

Note: the is worksheet is the same as worksheet 4-3.

Worksheet C-2:		Document Contro	1	
Document	Who Will Use It	Permanent Location	Periodic Review Schedule/ Who	When Can Be Destroyed
			/	
			/	
			/	
			/	
			/	
Date Completed:		Contact Person:		

Person Responsible	Regulation	Compliance Check Date	Results	Corrective Action/Date	Compliance Verified/ Date
ivesponsible	Regulation	Check Date	Results	Action/Date	Verified/ Date
			+		

Area of	Pollution Prevention			Measurement	Person
Company	Activity	Date Started	Results	Method	Responsible
				+	